

Work Order ID 163683

163683

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Thursday, July 06, 2017 1:25:27 PM

Item ID: D205-634-111 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Skidtube with Run-On Landing Wearplates Fits LH or RH
Start Date: 7/6/2017 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 7/10/2017 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: DAS 21 9-89 Date: JUL 06 2017 Tooling: SPC (Y/N): Date: Run Start *NR1*
QC: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D205-634	H

100	Document Control	0.00	DAS 27 9-89			DAS 28 9-89			
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile &type labels per PPP D205-634-111 CHG 004								

JUL 07 2017

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS 27 9-89
JUL 07 2017

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

DAS 28 9-89
JUL 07 2017

DART			
1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL 1 613 632 5200 www.dartaerospace.com			
PATENT	US #5735484 / CA #2222184 / EURO #0828655		
P/N	D205-634-141	CHG	CHG004
DESC	Replacement Skidtube	STC	SH95-88
LOT	B137310	STC	SR00563NY
MODEL	Bell 205/210/212/214/412/UH-1H	STC	

TC APPROVAL # 09-89

MADE IN CANADA

D2728-4

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Item ID: D205-634-111**Accept*****N900040100*****Setup Start*****NS1*****Revision ID:****Stop*****NS2*****Item Name:** Skidtube with Run-On Landing Wearplates Fits LH or RH**Start Date:** 7/6/2017 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 7/10/2017 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start*****NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop*****NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-634-111
Location : FG073DAS
27
9-89

JUL 07 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.10

Quality Control

17/7/10 JH



JUL 07 2017

Picklist Print

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Work Order ID: 163683

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Parent Item: D205-634-111

D205-634-111

Parent Item Name: Skidtube with Run-On Landing Wearplates Fits LH or RH

Start Date: 7/6/2017

Required Date: 7/10/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP revA 11.09.26 new issue EC verified by:DD IPP REV:B
12.01.23 AS PER ECN11-684 DD VERF:EC IPP REV:C 13.03.21
AS PER ECN13-544 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D205-634-141 Manufactured No

110

Each

4.0000

1

1

D205-634-141

**

Replacement Skidtube with Run-On Landing Wearplates Fits LH or RH

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

1

82339

1

FG073

3

122805

1

136252

1

137310

1

DAS
28
9-89

K10003

Manufactured No

110

Each

8.0000

1

1

K10003

**

Saddle

DAS
27
9-89

Location

Loc Qty

Loc Code

FG129

8

159966

4

161955

4

DAS
28
9-89

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 QC: _____ Date: **JUL 06 2017** SPC (Y/N): _____ Date: _____ Stop ***NR2***

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110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.03							
Quality Control									

DAS
5
9-89

JUL 07 2017



Transport
Canada

Transports
Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH96-88

Issue No.: 3

Approval Date: November 20, 1996

Issue Date: January 24, 2007

Responsible Office:

Ontario

Aircraft/Engine Type or Model:

BELL 204B, 205A, 205A-1, 205B, 212, 214B, 214B-1, 412,
412 CF, 412 EP

Canadian Type Certificate or Equivalent:

BELL 205B H-104
BELL 214B, 214B-1 H-80
BELL 212, 412, 412 CF, 412 EP H-86
BELL 204B, 205A, 205A-1 H1SW

Description of Type Design Change:

Skidtube Installation

Installation/Operating Data,

Required Equipment and Limitations:

Manufacture of the Skidtube Installation, including associated saddles, must be in accordance with Dart Aerospace Ltd. MDL-D205-634, Revision A, approved April 13, 2006, or later approved revisions.

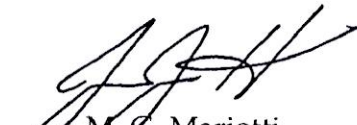
Installation of the Skidtube Installation, including associated saddles, must be in accordance with the Dart Aerospace Ltd. Installation Instruction as shown on the accompanying Applicability List.

Maintenance of the Skidtube Installation, including associated saddles, must be in accordance with the Dart Aerospace Ltd. Instructions for Continued Airworthiness as shown on the accompanying Applicability List.

See continuation sheet

Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated **will not** adversely affect the airworthiness of the modified product.




M. G. Mariotti
For Minister of Transport

Canada